

marka która łączy

## DECLARATION of PERFORMANCE No 01/HUS10.0-L2/CPR-J-01396-20/2020



- Unique identification code of the product-type: Wood construction screws HUS Ø10.0-L2
   Total length L = (60 ÷ 400) mm; Countershunk head;
   Length L / Length of partial thread L<sub>g</sub> = (60÷100/40; (120÷400)/70

   Steel grade C10B21 according to American Standard AISI
- 2. Intended use: HUS Ø10.0-L2 screws are intended for construction fixing of wood
- 3. Name, registered trade name or registered trade mark and contact address of the manufacturer: Marcopol Sp. z o.o. Producer of Bolts str. Oliwska 100, 80-209 Chwaszczyno
- **4.** System or systems of assessment and verification of constancy of performance of the construction product: **System "3" of assessment**
- 5. Declaration of performance concerning by a harmonized standard: EN 14592:2008 + A1:2012 Tab. ZA.1,

Name and identification number of the notified body: Strojirenský zkušebni ústav, s.p. Brno, Czech Republic, No. 1015

**6.** Declared performance:

Essential characteristic	Performance od product acc. CPR-J-01396-20		Harmonised specification	
Characteristic yield moment M <sub>y,k</sub> [Nmm]	Thread section	Smooth section		
	19°	19°	EN 1995-1-1	
	53 942	71 041		
	9°	9°		
	35 572	45 442		
Characteristic withdrawal parameter f <sub>ax,k</sub>	Perpendicular to	Parallel	EN 1995-1-1	
[N/mm <sup>2</sup> ] – for characteristic density of wood	the grain	to the grain		
350 kg/m <sup>3</sup>	14,40	10,24		
Characteristic head pull- through parameter $f_{head,k}$ [N/mm²] – for density of wood 400 kg/m³	19,61		EN 1995-1-1	
Characteristic tensile capacity f <sub>tens,k</sub> [kN]	35,78		EN 1383	
Characteristic torsional ratio for density of	4,05		EN ISO 10666	
wood 350 kg/m <sup>3</sup>			EN 14592 +A1 annex B	
Class of reaction to fire	A1		EN 13501-1	
Coating thickness	min. 5 μm (Service Class 1 and 2)		EN ISO 4042	
			EN 1995-1-1	

7. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 6.

This declaration of performance is issued in accordance with Regulation (EU) No 305/2011 under the sole responsibility of the manufacturer identified in point 3.

Signed by:

Chwaszczyno, 19.08.2020

**R&D Director** 

Janusz Kabała

Dyrektor Działu Rozwoju

Produktów